

Vinylester compounds in a range of strengths with superior corrosion resistance.

Property	Test Method, Unit	Properties	Test Method, Unit	Properties
<b>Physical and Mechanical Properties</b>				
Impact Strength	ASTM D256, FT- LBS/IN	14	ISO-179, kJ/m <sup>2</sup>	70
Flexural Strength	ASTM D790, PSI	26,000	ISO-178, MPa	179
Flexural Modulus	ASTM D790, 10 <sup>6</sup> PSI	2.0	ISO-178, GPa	14
Tensile Strength	ASTM D638, PSI	12,000	ISO-527, MPa	83
Compressive Strength	ASTM D695, PSI	30,000	ISO-604, MPa	207
Water Absorption	ASTM D570, %	0.09	ISO-62, %	0.09
Specific Gravity	ASTM D792, G/CM <sup>3</sup>	1.65	ISO-1183, --	1.65
Shrinkage	ASTM D955, IN/IN	0.002	ISO-2577, %	0.2
Hardness	ASTM D2583, Barcol	40 – 50	ASTM D2583, Barcol	30 – 40
Bulk Factor App.	ASTM D1895, --	3.5	ASTM D1895, --	3.5
<b>Electrical Properties</b>				
Dielectric Strength	ASTM D149, kV/in	--	ISO-243, kV/mm	--
Arc Resistance	ASTM D495, Seconds	--	ASTMD495, Seconds	--
<b>Thermal &amp; Flame Retardant Properties</b>				
Heat Deflection Temperature @ 264PSI	ASTM D648, °F	> --	ISO-75, °C	> --
Flame Resistance				
@ 1.5 mm		--		--
@ 3.0 mm	UL94	--	UL94	--
@ 6.0 mm		--		--

## www.idicomposites.com

### The Americas

IDI Composites International  
407 S. 7th Street  
Noblesville, IN 46060 U.S.A.  
317-773-1766  
Fax: 317-773-3877  
[info@idicomposites.com](mailto:info@idicomposites.com)

IDI Composites International  
P.O. Box 400  
Road #3, KM 151.8  
Aguirre, Puerto Rico 00704  
787-853-2186  
Fax: 787-853-2187  
[lcruz@idicomposites.com](mailto:lcruz@idicomposites.com)

### Asia/Pacific

IDI Composites International  
No. 8, Lane 275, QianPu Road  
New Eastern Section of  
Sonjiang Industrial Park  
Shanghai, 201611 China  
86-21-51096910  
Fax: 86-21-67601689  
[rrodriguez@idicomposites.com](mailto:rrodriguez@idicomposites.com)

IDI Composites International  
Shenzhen Company, LTD.  
Fucheng Industrial Park, Hongtian  
Xingjiao, Sajing Town, Bao An  
Shenzhen, China 518125  
86-755-27229550  
Fax: 86-755-27229554  
[rrodriguez@idicomposites.com](mailto:rrodriguez@idicomposites.com)

### Europe

IDI Composites International  
Unit One, Oldbury Park  
Popes Lane  
Oldbury, West Midlands  
B69 4RG U.K.  
44-121-552-0038  
Fax: 44-121-543-5377  
[pgarland@idicomposites.co.uk](mailto:pgarland@idicomposites.co.uk)